

THINK PCD COMPRESSIONS

68-100 SERIES

- **Longer Tool Life**
- **Clean Edge Finish**
- **Reduced Tooling Cost**
- **Resharpenable**

Onsrud is now offering a line of PCD (Polycrystalline Diamond) compression cutting tools for difficult to cut materials. The high-speed-steel body results in a durable tool while the PCD cutting edges greatly increase life resulting in increased productivity by the elimination of frequent tool changes.

Onsrud's single-edge offering will range from 3/8" to 3/4" diameters. The tool's PCD mortise tip also results in long life when plunge cutting. The compression design will ensure you get a chip-free edge both top and bottom.

Tools can be serviced but the economical design is an attractive alternative to more expensive tools.

Usage: Composite
Wood,
Melamine
Sheet,
Laminated
Sheet,
Other
Difficult to
Cut Materials.

PRODUCT OFFERING

PART #	CED	CEL	UPCUT CEL	SHANK	OAL	FLUTES
68-100	3/8"	1	0.188	1/2"	3"	1
68-100L	3/8"	1	0.188	1/2"	3"	1
68-102	1/2"	1	0.200	1/2"	3"	1
68-102L	1/2"	1	0.200	1/2"	3"	1
68-104	5/8"	1	0.200	5/8"	3 1/2"	1
68-104L*	5/8"	1	0.200	5/8"	3 1/2"	1
68-110	5/8"	1 5/8"	0.200	5/8"	4"	1
68-110L*	5/8"	1 5/8"	0.200	5/8"	4"	1
68-106	3/4"	1	0.200	3/4"	4"	1
68-106L*	3/4"	1	0.200	3/4"	4"	1
68-112	3/4"	1 5/8"	0.200	3/4"	4"	1
68-112L*	3/4"	1 5/8"	0.200	3/4"	4"	1

L = Left Hand Rotation

* = Tools are not stocked and must be special ordered. Approximately 4 week lead time.

THINK ONSRUD

ONSRUD CUTTER LP
800 Liberty Drive
Libertyville, IL60048, USA
Phone 800.234.1560
Fax 847.362.5028
www.onsrud.com
www.plasticrouting.com



Leitz Metalworking Technology Group

